

**Quick-change tapping chuck, BT 40, Tapping range: M14-33****Order data**

Order number	334665 M14-33
GTIN	4045197750372
Item class	32P

Description**Version:**

- **Compact design, with flexible length compensation by compression and tension.**
- **Adjustable lead-in pressures for different materials and taps.**

Application:

- **To produce threads that are true to gauge.**
- **For right-hand and left-hand thread.**
- **For NC machines and machining centres.**

Optional extras:

See No. 335420 – 335660 for quick-change tapping collets.

Pull studs (PS) No. 308600 – 308806. Pull stud wrenches No. 308820; 308835.

Note:

- **Quick-change tapping heads in other shank types size M14 – M33 available on request.**
- **Quick-change tapping heads not suitable for internal coolant supply.**

Arbor standard: ISO 7388-2

Length compensation by compression: 20 mm

Length compensation by tension: 20 mm

External Ø D: 78 mm

Internal Ø D_i: 48 mm

Overhang dimension A: 162.5 mm

Technical description

Length compensation by tension	20 mm
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Internal Ø D _i	48 mm
External Ø D	78 mm
Tapping range	M14 – M33
Length compensation by compression	20 mm
Overhang dimension A	162.5 mm
Adapter	BT 40
Arbor standard	JIS B6339
Arbor standard	ISO 7388-2
Type of product	Tapping head

Accessories

Pull stud 90°sealed suitable for steep tapers 40	308790 40
Pull stud Hurco 90° with fitsealed suitable for steep tapers 40	308806 40
Quick-change insert with safety slip clutch Tap shank Ø 14 mm	335640 14
Quick-change insert with safety slip clutch Tap shank Ø 18 mm	335640 18
Pull studMori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
Pull stud 45°sealed suitable for steep tapers 40	308765 40
Pull stud Hurco 45° with bore and fitsealed suitable for steep tapers 40	308801 40
Pull stud Hurco 45° with fitsealed suitable for steep tapers 40	308802 40
Quick-change insert with safety slip clutch Tap shank Ø 16 mm	335640 16
Pull studMori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
Special pull stud with no internal threadsealed suitable for steep tapers 40	308700 40

Quick-change collet without safety slip clutch Tap shank Ø 22 mm	335440 22
Pull stud, 18CrNiMo7Form A suitable for steep tapers 40	308605 40
Quick-change collet without safety slip clutch Tap shank Ø 11 mm	335440 11
Pull stud 60°sealed suitable for steep tapers 40	308785 40
Special pull stud with internal thread suitable for steep tapers 40	308740 40
Quick-change insert with safety slip clutch Tap shank Ø 11 mm	335640 11
Pull studForm A suitable for steep tapers 40	308600 40
Pull stud 90°sealed suitable for steep tapers 40	308795 40
Quick-change collet without safety slip clutch Tap shank Ø 18 mm	335440 18
Pull studsealed, form B suitable for steep tapers 40	308650 40
Quick-change insert with safety slip clutch Tap shank Ø 28 mm	335640 28
Pull studsealed suitable for steep tapers 40	308660 40
Pull studMazak, form A suitable for steep tapers 40M	308670 40M
Pull studstud sealed, form A suitable for steep tapers 40	308610 40
Quick-change collet without safety slip clutch Tap shank Ø 28 mm	335440 28
Pull stud, 18CrNiMo7sealed, form B suitable for steep tapers 40	308615 40
Quick-change insert with safety slip clutch Tap shank Ø 20 mm	335640 20
Quick-change insert with safety slip clutch Tap shank Ø 22 mm	335640 22
Pull studForm B suitable for steep tapers 40	308640 40
Quick-change collet without safety slip clutch Tap shank Ø 16 mm	335440 16
Pull studsealed, form B suitable for steep tapers 40	308620 40
	308720 40

Special pull stud with no internal threadsealed suitable for steep tapers 40

Pull stud 45°sealed suitable for steep tapers 40	308760 40
Quick-change collet without safety slip clutch Tap shank Ø 12 mm	335440 12
Quick-change insert with safety slip clutch Tap shank Ø 12 mm	335640 12
Quick-change collet without safety slip clutch Tap shank Ø 25 mm	335440 25
Wrench for pull studsDIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
Pull studsealed suitable for steep tapers 40	308635 40
Wrench for pull studsISO 7388 suitable for ISO taper size 40	308830 40
Quick-change insert with safety slip clutch Tap shank Ø 25 mm	335640 25
Quick-change collet without safety slip clutch Tap shank Ø 20 mm	335440 20
Quick-change collet without safety slip clutch Tap shank Ø 14 mm	335440 14